

# Operating Instructions

Radar sensor for continuous level measurement

## VEGAPULS 42

Three-wire with IO-Link (2 x transistor or 4 ... 20 mA plus 1 x transistor)



Document ID: 1016153



**VEGA**

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**Safety instructions for Ex areas:**

Take note of the Ex specific safety instructions for Ex applications. These instructions are attached as documents to each instrument with Ex approval and are part of the operating instructions.

Editing status: 2023-03-15

# 1 About this document

## 1.1 Function

This instruction provides all the information you need for mounting, connection and setup as well as important instructions for maintenance, fault rectification, the exchange of parts and the safety of the user. Please read this information before putting the instrument into operation and keep this manual accessible in the immediate vicinity of the device.

## 1.2 Target group

This operating instructions manual is directed to trained personnel. The contents of this manual must be made available to the qualified personnel and implemented.

## 1.3 Symbols used



### Document ID

This symbol on the front page of this instruction refers to the Document ID. By entering the Document ID on [www.vega.com](http://www.vega.com) you will reach the document download.



**Information, note, tip:** This symbol indicates helpful additional information and tips for successful work.



**Note:** This symbol indicates notes to prevent failures, malfunctions, damage to devices or plants.



**Caution:** Non-observance of the information marked with this symbol may result in personal injury.



**Warning:** Non-observance of the information marked with this symbol may result in serious or fatal personal injury.



**Danger:** Non-observance of the information marked with this symbol results in serious or fatal personal injury.



### Ex applications

This symbol indicates special instructions for Ex applications.



### List

The dot set in front indicates a list with no implied sequence.



### Sequence of actions

Numbers set in front indicate successive steps in a procedure.



### Disposal

This symbol indicates special instructions for disposal.

## 2 For your safety

### 2.1 Authorised personnel

All operations described in this documentation must be carried out only by trained, qualified personnel authorised by the plant operator.

During work on and with the device, the required personal protective equipment must always be worn.

### 2.2 Appropriate use

VEGAPULS 42 is a sensor for continuous level measurement.

You can find detailed information about the area of application in chapter " *Product description*".

Operational reliability is ensured only if the instrument is properly used according to the specifications in the operating instructions manual as well as possible supplementary instructions.

### 2.3 Warning about incorrect use

Inappropriate or incorrect use of this product can give rise to application-specific hazards, e.g. vessel overflow through incorrect mounting or adjustment. Damage to property and persons or environmental contamination can result. Also, the protective characteristics of the instrument can be impaired.

### 2.4 General safety instructions

This is a state-of-the-art instrument complying with all prevailing regulations and directives. The instrument must only be operated in a technically flawless and reliable condition. The operator is responsible for the trouble-free operation of the instrument. When measuring aggressive or corrosive media that can cause a dangerous situation if the instrument malfunctions, the operator has to implement suitable measures to make sure the instrument is functioning properly.

The safety instructions in this operating instructions manual, the national installation standards as well as the valid safety regulations and accident prevention rules must be observed by the user.

For safety and warranty reasons, any invasive work on the device beyond that described in the operating instructions manual may be carried out only by personnel authorised by the manufacturer. Arbitrary conversions or modifications are explicitly forbidden. For safety reasons, only the accessory specified by the manufacturer must be used.

To avoid any danger, the safety approval markings and safety tips on the device must also be observed.

The low transmitting power of the radar sensor is far below the internationally approved limits. No health impairments are to be expected with intended use. The band range of the measuring frequency can be found in chapter " *Technical data*".

## 2.5 Country of use - Radar signal

The device may only be used in countries where it has radio approval.



### Caution:

Operating the device in other countries constitutes a violation of the regulations of the radio approvals of the respective country.

Further information is available in the document " *Radio approvals*" on our homepage.

The available radio approvals can also be found on our homepage.

## 2.6 Installation and operation in the USA and Canada

This information is only valid for USA and Canada. Hence the following text is only available in the English language.

Installations in the US shall comply with the relevant requirements of the National Electrical Code (ANSI/NFPA 70).

Installations in Canada shall comply with the relevant requirements of the Canadian Electrical Code.

## 3 Product description

### 3.1 Configuration

#### Scope of delivery

The scope of delivery encompasses:

- Radar sensor
- Information sheet "*Documents and software*" with:
  - Instrument serial number
  - QR code with link for direct scanning
- Information sheet "*PINs and Codes*" (with Bluetooth versions) with:
  - Bluetooth access code
- Information sheet "*Access protection*" (with Bluetooth versions) with:
  - Bluetooth access code
  - Emergency Bluetooth unlock code
  - Emergency device code

The further scope of delivery encompasses:

- Documentation
  - Ex-specific "*Safety instructions*" (with Ex versions)
  - Radio licenses
  - If necessary, further certificates



#### Information:

Optional instrument features are also described in this operating instructions manual. The respective scope of delivery results from the order specification.

#### Scope of this operating instructions

This operating instructions manual applies to the following instrument versions:

- Hardware version from 1.0.0
- Software version from 1.0.0

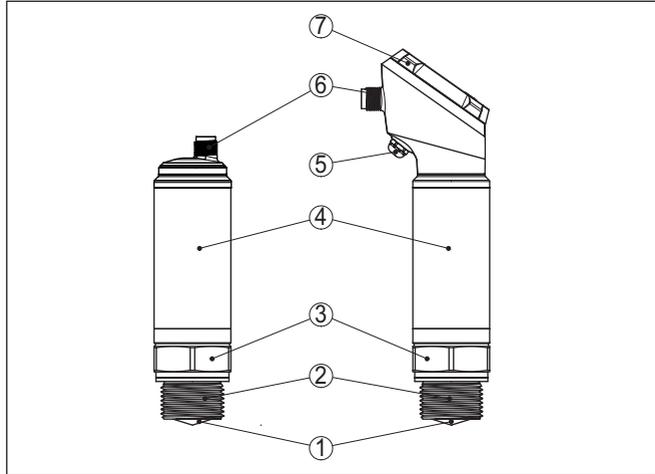
**Constituent parts**

Fig. 1: Components of VEGAPULS 42

- 1 Radar antenna
- 2 Process fitting
- 3 Process seal
- 4 Electronics housing
- 5 Ventilation/pressure compensation
- 6 Round plug connector
- 7 Display and adjustment unit

**Type label**

The type label contains the most important data for identification and use of the instrument.

**Documents and software**

Move to "[www.vega.com](http://www.vega.com)" and enter in the search field the serial number of your instrument.

There you can find the following information about the instrument:

- Order data
- Documentation
- Software

Alternatively, you can find all via your smartphone:

- Scan the QR-code on the type label of the device or
- Enter serial number manually in the VEGA Tools app (available free of charge in the respective stores)

**3.2 Principle of operation****Application area**

VEGAPULS 42 is a radar sensor for non-contact, continuous level measurement of liquids.

**Functional principle**

The instrument emits a continuous, frequency-modulated radar signal through its antenna. The emitted signal is reflected by the medium and received by the antenna as an echo with modified frequency. The

frequency change is proportional to the distance and is converted into the level.

### 3.3 Adjustment

#### IO-Link

The sensor must be connected to the IO-Link control via the IO-Link master. The associated IODD (IO Device Description) is required for operation and can be found using IODDfinder. Alternatively, a PLC can communicate directly with the sensor using the device-specific IO-Link parameters.

#### Bluetooth

Requirement: The sensor has an integrated Bluetooth module.

- The sensor can be operated with a smartphone/tablet (iOS or Android operating system). The required VEGA Tools app can be downloaded and installed free of charge in the respective store.
- The sensor can be adjusted with a PC/notebook (Windows operating system). The necessary adjustment software PACTware (with corresponding DTM) can be downloaded and installed free of charge on the VEGA website.

#### Integrated display and adjustment unit

The sensor can be adjusted via the optionally integrated display and adjustment unit.



#### Note:

The housing with display and adjustment unit can be rotated 330° for optimum readability and operability without tools.

### 3.4 Packaging, transport and storage

#### Packaging

Your instrument was protected by packaging during transport. Its capacity to handle normal loads during transport is assured by a test based on ISO 4180.

The packaging consists of environment-friendly, recyclable cardboard. For special versions, PE foam or PE foil is also used. Dispose of the packaging material via specialised recycling companies.

#### Transport

Transport must be carried out in due consideration of the notes on the transport packaging. Nonobservance of these instructions can cause damage to the device.

#### Transport inspection

The delivery must be checked for completeness and possible transit damage immediately at receipt. Ascertained transit damage or concealed defects must be appropriately dealt with.

#### Storage

Up to the time of installation, the packages must be left closed and stored according to the orientation and storage markings on the outside.

Unless otherwise indicated, the packages must be stored only under the following conditions:

- Not in the open
- Dry and dust free
- Not exposed to corrosive media

**Storage and transport temperature**

- Protected against solar radiation
- Avoiding mechanical shock and vibration
- Storage and transport temperature see chapter " *Supplement - Technical data - Ambient conditions*"
- Relative moisture 20 ... 85 %

**3.5 Accessories**

Accessories and related instructions can be found on our homepage.

## 4 Mounting

### 4.1 General instructions

#### Ambient conditions

The instrument is suitable for standard and extended ambient conditions acc. to DIN/EN/IEC/ANSI/ISA/UL/CSA 61010-1. It can be used indoors as well as outdoors.

#### Process conditions



##### Note:

For safety reasons, the instrument must only be operated within the permissible process conditions. You can find detailed information on the process conditions in chapter " *Technical data*" of the operating instructions or on the type label.

Hence make sure before mounting that all parts of the instrument exposed to the process are suitable for the existing process conditions.

These are mainly:

- Active measuring component
- Process fitting
- Process seal

Process conditions in particular are:

- Process pressure
- Process temperature
- Chemical properties of the medium
- Abrasion and mechanical influences

#### Protection against moisture

Protect your instrument against moisture ingress through the following measures:

- Use a suitable connection cable (see chapter " *Connecting to power supply*")
- Tighten the cable gland or plug connector
- Lead the connection cable downward in front of the cable entry or plug connector

This applies mainly to outdoor installations, in areas where high humidity is expected (e.g. through cleaning processes) and on cooled or heated vessels.



##### Note:

Make sure that during installation or maintenance no moisture or dirt can get inside the instrument.

To maintain the housing protection, make sure that the housing lid is closed during operation and locked, if necessary.

### 4.2 Mounting instructions

#### Reference plane

The measuring range of the VEGAPULS 42 physically begins with the antenna end.

However, the min./max. adjustment begins mathematically with the reference plane, which is located differently depending on the sensor version.

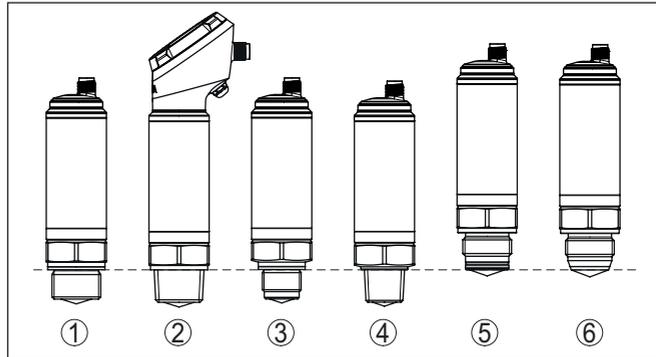


Fig. 2: Reference plane

1-4 VEGAPULS 42 with thread: The reference plane is the sealing surface at the bottom of the hexagon.

5-6 VEGAPULS 42 with hygienic fitting: The reference plane is the highest contact point between sensor process fitting and welded socket.

## Installation position

When mounting the device, keep a distance of at least 200 mm (7.874 in) from the vessel wall. If the device is installed in the center of dished or round vessel tops, multiple echoes can arise. However, these can be suppressed by an appropriate adjustment (see chapter "Set up").

If you cannot maintain this distance, you should carry out a false signal suppression during setup. This applies particularly if buildup on the vessel wall is expected. In such cases, we recommend repeating the false signal suppression at a later date with existing buildup.

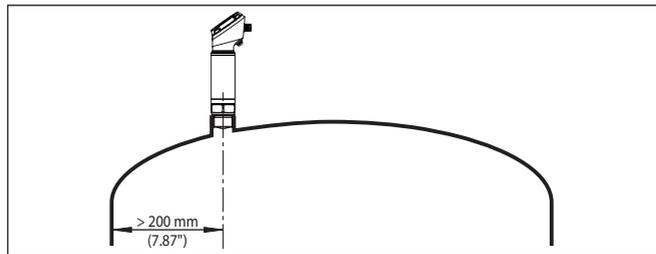


Fig. 3: Mounting of the radar sensor on round vessel tops

In vessels with conical bottom it can be advantageous to mount the device in the centre of the vessel, as measurement is then possible down to the bottom.

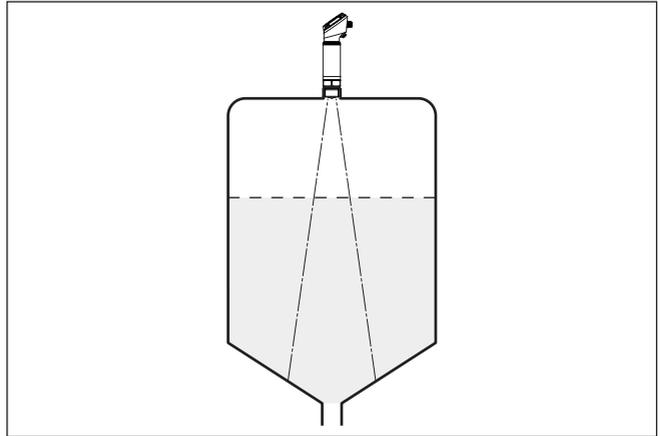


Fig. 4: Mounting of the radar sensor on vessels with conical bottom

**Inflowing medium**

Do not mount the instruments in or above the filling stream. Make sure that you detect the medium surface, not the inflowing product.

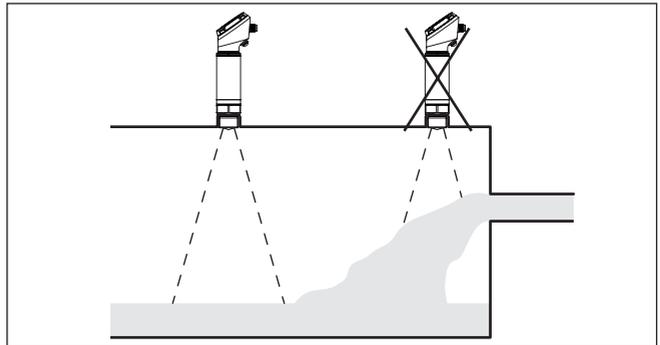


Fig. 5: Mounting of the radar sensor with inflowing medium

**Threaded socket und socket piece**

With threaded connection, the antenna end should protrude at least 5 mm (0.2 in) out of the nozzle.

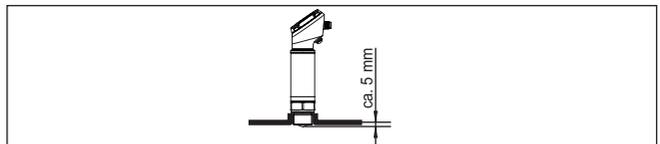


Fig. 6: Thread mounting

If the reflective properties of the medium are good, you can mount VEGAPULS 42 on sockets longer than the antenna. The socket end should be smooth and burr-free, if possible also rounded.

You will find recommended values for socket heights in the following illustration or the table. The values come from typical applications. Deviating from the proposed dimensions, also longer sockets are possible, however the local conditions must be taken into account.

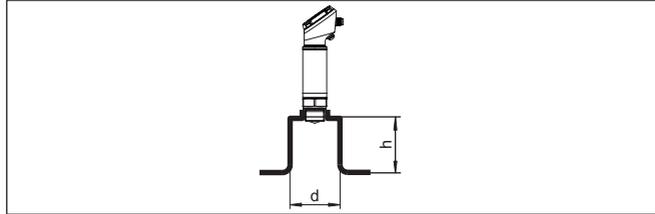


Fig. 7: Socket mounting

Socket diameter d		Socket length h	
20 mm	¾"	≤ 50 mm	≤ 2.0 in
25.4 mm	1"	≤ 100 mm	≤ 3.9 in
40 mm	1½"	≤ 150 mm	≤ 5.9 in
50 mm	2"	≤ 200 mm	≤ 7.9 in
80 mm	3"	≤ 300 mm	≤ 11.8 in
100 mm	4"	≤ 400 mm	≤ 15.8 in
150 mm	6"	≤ 600 mm	≤ 23.6 in

Tab. 1: Antenna diameter G¾, ¾ NPT

Socket diameter d		Socket length h	
25.4 mm	1"	≤ 100 mm	≤ 3.9 in
40 mm	1½"	≤ 150 mm	≤ 5.9 in
50 mm	2"	≤ 200 mm	≤ 7.9 in
80 mm	3"	≤ 300 mm	≤ 11.8 in
100 mm	4"	≤ 400 mm	≤ 15.8 in
150 mm	6"	≤ 600 mm	≤ 23.6 in

Tab. 2: Antenna diameter G1, 1 NPT



**Note:**

When mounting on longer nozzles, we recommend carrying out a false signal suppression (see chapter "Parameter adjustment").

## Vessel installations

The mounting location of the radar sensor should be a place where no other equipment or fixtures cross the path of the radar signals.

Vessel installations, such as e.g. ladders, limit switches, heating spirals, struts, etc., can cause false echoes and impair the useful echo. Make sure when planning your measuring point that the radar sensor has a "clear view" to the measured product.

In case of existing vessel installations, a false signal suppression should be carried out during setup.

If large vessel installations such as struts or supports cause false echoes, these can be attenuated through supplementary measures. Small, inclined sheet metal baffles above the installations "scatter" the radar signals and prevent direct interfering reflections.



Fig. 8: Cover flat, large-area profiles with deflectors

**Alignment - Liquids**

In liquids, direct the device as perpendicular as possible to the medium surface to achieve optimum measurement results.

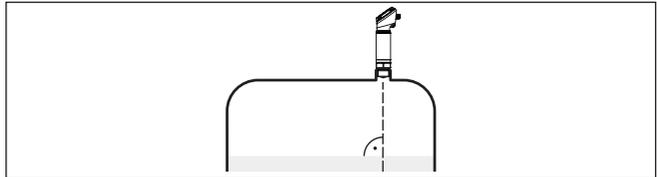


Fig. 9: Alignment in liquids

**Agitators**

If there are agitators in the vessel, a false signal suppression should be carried out with the agitators in motion. This ensures that the interfering reflections from the agitators are saved with the blades in different positions.

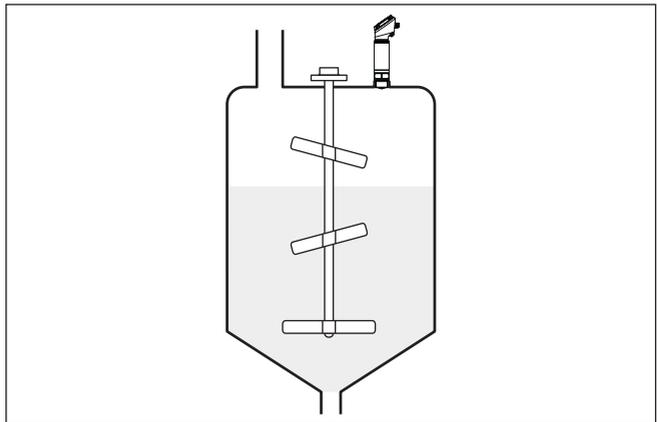


Fig. 10: Agitators

**Foam generation**

Through the action of filling, stirring and other processes in the vessel, compact foams which considerably damp the emitted signals may form on the medium surface.



**Note:**

If foams lead to measurement errors, you should use the biggest possible radar antennas or as an alternative, sensors with guided radar.

## 5 Connecting to power supply

### 5.1 Preparing the connection

#### Safety instructions

Always keep in mind the following safety instructions:

- Carry out electrical connection by trained, qualified personnel authorised by the plant operator
- If overvoltage surges are expected, overvoltage arresters should be installed



#### Warning:

Only connect or disconnect in de-energized state.

#### Voltage supply

The data for power supply are specified in chapter " *Technical data*".



#### Note:

Power the instrument via an energy-limited circuit (power max. 100 W) acc. to IEC 61010-1, e.g.

- Class 2 power supply unit (acc. to UL1310)
- SELV power supply unit (safety extra-low voltage) with suitable internal or external limitation of the output current

Keep in mind the following additional factors that influence the operating voltage:

- Lower output voltage of the power supply unit under nominal load (e.g. with a sensor current of 20.5 mA or 22 mA in case of fault signal)
- Influence of additional instruments in the circuit (see load values in chapter " *Technical data*")

#### Connection cable

Use cable with round cross section. Depending on the plug connection, you have to select the outer diameter of the cable respectively so that the seal effect of the cable gland is ensured.

Depending on the connection method or signal output, the device is connected with standard two, three or four-wire cable without shielding.

### 5.2 Connection procedure

#### M12 x 1 plug

This plug connection requires a complete confectioned cable with counter plug.

### 5.3 Wiring plan

#### M12 x 1 plug

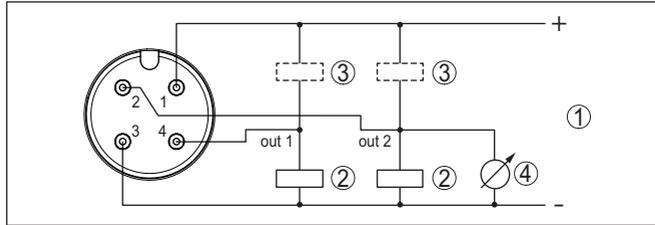


Fig. 11: Wiring plan - Three-wire with IO-Link (2 x transistor or 4 ... 20 mA plus 1 x transistor)

- 1 Voltage supply
- 2 PNP switching
- 3 NPN switching
- 4 Current output

Contact, plug connector	Function/Polarity
1	Voltage supply/Plus
2	Transistor output 2 or current output
3	Voltage supply/Minus
4	Transistor output 1 or IO-Link port

### 5.4 Switch-on phase

After switching on, the device first carries out a self-check:

- Internal check of the electronics
- The output signal jumps to the set fault current <sup>1)</sup>
- Switching outputs are controlled

The current measured value is then output on the signal cable.

<sup>1)</sup> With current output activated

## 6 Access protection

### 6.1 Bluetooth radio interface

Devices with a Bluetooth radio interface are protected against unwanted access from outside. This means that only authorized persons can receive measured and status values and change device settings via this interface.

#### Bluetooth access code

A Bluetooth access code is required to establish Bluetooth communication via the adjustment tool (smartphone/tablet/notebook). This code must be entered once when Bluetooth communication is established for the first time in the adjustment tool. It is then stored in the adjustment tool and does not have to be entered again.

The Bluetooth access code is individual for each device. It is printed on the device housing with Bluetooth. In addition, it is supplied with the device in the information sheet "*PINs and Codes*". In addition, the Bluetooth access code can be read out via the display and adjustment unit, depending on the device version.

The Bluetooth access code can be changed by the user after the first connection is established. If the Bluetooth access code is entered incorrectly, the new entry is only possible after a waiting period has elapsed. The waiting time increases with each further incorrect entry.

#### Emergency Bluetooth unlock code

The emergency Bluetooth access code enables Bluetooth communication to be established in the event that the Bluetooth access code is no longer known. It can't be changed. The emergency Bluetooth access code can be found in information sheet "*Access protection*". If this document is lost, the emergency Bluetooth access code can be retrieved from your personal contact person after legitimation. The storage and transmission of Bluetooth access codes is always encrypted (SHA 256 algorithm).

### 6.2 Protection of the parameterization

The settings (parameters) of the device can be protected against unwanted changes. The parameter protection is deactivated on delivery, all settings can be made.

#### Device code

To protect the parameterization, the device can be locked by the user with the aid of a freely selectable device code. The settings (parameters) can then only be read out, but not changed. The device code is also stored in the adjustment tool. However, unlike the Bluetooth access code, it must be re-entered for each unlock. When using the adjustment app or DTM, the stored device code is then suggested to the user for unlocking.

#### Emergency device code

The emergency device code allows unlocking the device in case the device code is no longer known. It can't be changed. The emergency device code can also be found on the supplied information sheet "*Access protection*". If this document is lost, the emergency device code can be retrieved from your personal contact person after legitimation.

The storage and transmission of the device codes is always encrypted (SHA 256 algorithm).

### **6.3 Storing the codes in myVEGA**

If the user has a "myVEGA" account, then the Bluetooth access code as well as the device code are additionally stored in his account under "*PINs and Codes*". This greatly simplifies the use of additional adjustment tools, as all Bluetooth access and device codes are automatically synchronized when connected to the "myVEGA" account

## 7 Setup with smartphone/tablet (Bluetooth)

### 7.1 Preparations

#### System requirements

Make sure that your smartphone/tablet meets the following system requirements:

- Operating system: iOS 8 or newer
- Operating system: Android 5.1 or newer
- Bluetooth 4.0 LE or newer

Download the VEGA Tools app from the "Apple App Store", "Google Play Store" or "Baidu Store" to your smartphone or tablet.

### 7.2 Connecting

#### Connecting

Start the adjustment app and select the function "Setup". The smartphone/tablet searches automatically for Bluetooth-capable instruments in the area.

The message "Connecting ..." is displayed.

The devices found are listed and the search is automatically continued.

Select the requested instrument in the device list.

#### Authenticate

When establishing the connection for the first time, the operating tool and the sensor must authenticate each other. After the first correct authentication, each subsequent connection is made without a new authentication query.

#### Enter Bluetooth access code

For authentication, enter the 6-digit Bluetooth access code in the next menu window. You can find the code on the outside of the device housing and on the information sheet "Pins and Codes" in the device packaging.

For the very first connection, the adjustment unit and the sensor must authenticate each other.

Enter the 6 digit Bluetooth access code of your Bluetooth instrument.

Fig. 12: Enter Bluetooth access code



#### Note:

If an incorrect code is entered, the code can only be entered again after a delay time. This time gets longer after each incorrect entry.

The message "Waiting for authentication" is displayed on the smartphone/tablet.

#### Connected

After connection, the sensor adjustment menu is displayed on the respective adjustment tool.

If the Bluetooth connection is interrupted, e.g. due to a too large distance between the two devices, this is displayed on the adjustment tool. The message disappears when the connection is restored.

## Change device code

Parameter adjustment of the device is only possible if the parameter protection is deactivated. When delivered, parameter protection is deactivated by default and can be activated at any time.

It is recommended to enter a personal 6-digit device code. To do this, go to menu " *Extended functions*", " *Access protection*", menu item " *Protection of the parameter adjustment*".

## 7.3 Parameter adjustment

### Enter parameters

The sensor adjustment menu is divided into two areas, which are arranged next to each other or one below the other, depending on the adjustment tool.

- Navigation section
- Menu item display

The selected menu item can be recognized by the colour change.

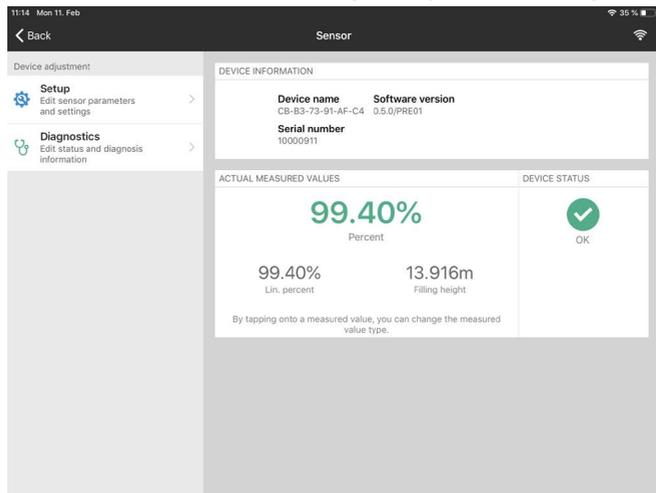


Fig. 13: Example of an app view - Setup measured values

Enter the requested parameters and confirm via the keyboard or the editing field. The settings are then active in the sensor.

Close the app to terminate connection.

## 8 Setup with PC/notebook (Bluetooth)

### 8.1 Preparations

#### System requirements

Make sure that your PC/notebook meets the following system requirements:

- Operating system Windows 10
- DTM Collection 10/2020 or newer
- Bluetooth 4.0 LE or newer

#### Activate Bluetooth connection

Activate the Bluetooth connection via the project assistant.



#### Note:

Older systems do not always have an integrated Bluetooth LE. In these cases, a Bluetooth USB adapter is required. Activate the Bluetooth USB adapter using the Project Wizard.

After activating the integrated Bluetooth or the Bluetooth USB adapter, devices with Bluetooth are found and created in the project tree.

### 8.2 Connecting

#### Connecting

Select the requested device for the online parameter adjustment in the project tree.

#### Authenticate

When establishing the connection for the first time, the operating tool and the device must authenticate each other. After the first correct authentication, each subsequent connection is made without a new authentication query.

#### Enter Bluetooth access code

For authentication, enter in the next menu window the 6-digit Bluetooth access code:

Fig. 14: Enter Bluetooth access code

You can find the code on the outside of the device housing and on the information sheet "PINs and Codes" in the device packaging.



**Note:**

If an incorrect code is entered, the code can only be entered again after a delay time. This time gets longer after each incorrect entry.

The message "Waiting for authentication" is displayed on the PC/notebook.

**Connected**

After connection, the device DTM appears.

If the connection is interrupted, e.g. due to a too large distance between device and adjustment tool, this is displayed on the adjustment tool. The message disappears when the connection is restored.

**Change device code**

Parameter adjustment of the device is only possible if the parameter protection is deactivated. When delivered, parameter protection is deactivated by default and can be activated at any time.

It is recommended to enter a personal 6-digit device code. To do this, go to menu "Extended functions", "Access protection", menu item "Protection of the parameter adjustment".

### 8.3 Parameter adjustment

**Prerequisites**

For parameter adjustment of the instrument via a Windows PC, the configuration software PACTware and a suitable instrument driver (DTM) according to FDT standard are required. The latest PACTware version as well as all available DTMs are compiled in a DTM Collection. The DTMs can also be integrated into other frame applications according to FDT standard.

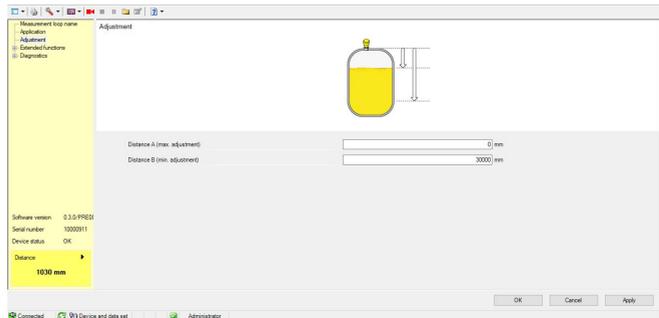


Fig. 15: Example of a DTM view - Setup, sensor adjustment

## 9 Menu overview

### 9.1 VEGA Tools app and DTM (Bluetooth)

#### Start image

Device information	Actual measured values	Device status
Device name, software version, serial number	Filling height, distance, measurement reliability, electronics temperature, meas. rate etc.	OK, error indication

#### Basic functions

Menu item	Submenu	Selection
Setup	Measurement loop name	Sensor
	Length unit	mm, m, in, ft
	Type of medium	Liquid, bulk solid
	Application	Storage tank, stirrer vessel, dosing vessel, demonstration Silo (slender and high), demonstration
	Vessel height	0 m ... 15 m
Switching output (SSC 1.1) Switching output (SSC 1.2) SSC 1.2 can only be selected if output 2 is defined as a switching output.	Mode	Deactivated, single point, window, double point
	Switching point 1 (SP1)	0.000 m ... 15.000 m
	Switching point 2 (SP2)	0.000 m ... 15.000 m
	Logic	Closing contact (NO), opening contact (NC)
	Switching delay (DS1, DS2)	0.000 s ... 10 s
	Reset delay (DR1, DR2)	0.000 s ... 10 s
Current output	Filling height A, max. value (20 mA)	0 m ... 15 m
	Filling height B, min. value (4 mA)	0 m ... 15 m
Access protection	Change Bluetooth access code	
	Change protection of the parameterization	
Reset	Reset to default	
	Restart	

#### Extended settings

Menu item	Selection	Adjustment options
Units	Temperature unit of the instrument	°C, °F, K
Damping	Integration time (DAM) in s	0 ... 999 s

Menu item	Selection	Adjustment options
Output	Transistor function (P-N)	pnp, npn
	Function output 2 (OU2)	Switching output (SSC 1.2) Current output: 4 ... 20 mA
	Function current output	≤ 3,6 mA ≥ 21 mA Last valid measured value
Adjustment with medium	Switching output selection	Output 1 (SSC 1.1) Output 1 (SSC 1.2)
	Switching point 1 (SP1)	Accept current measured value
	Switching point 2 (SP2)	Accept current measured value
	Status	SP1 success SP2 success idle
	Current output distance A (max. value)	Accept current measured value
	Current output distance B (min. value)	Accept current measured value
360° status indication	Brightness illuminated ring (LED)	0 %, 10 %, 20 %, ... 100 %
	Signalling illuminated ring	Acc. to NAMUR NE 107 Switching output Free signalling
360° status display (switching output)	Switching output	Colour selection, flashing yes/no
	Operating status	Colour selection, flashing yes/no
	Fault	Colour selection, flashing yes/no
360° status display (free signalling)	Fault	Colour selection, flashing yes/no
	Operating states	1, 2, 3, 4, 5 For each operating status: Colour selection, flashing yes/no
False signal suppression	Create new, expand, delete	
	Sounded distance to the medium from the antenna edge	0 ... 15 m

Menu item	Selection	Adjustment options
Special parameters	Activate limitation of the measuring range	Activate, deactivate
	Manual limiting of measuring range	0 ... 15 m
	Factor for noise averaging rising	0 ... 10
	Factor for noise averaging falling	0 ... 10
	Activate function measurement of the " <i>first large echo</i> "	Activate, deactivate
	Amplitude difference function " <i>First large echo</i> "	0 ... 120 dB
	Adjustment in	Distance, level

**Diagnostics**

Menu item	Selection	Adjustment options
Status	Device status Status parameter adjustment Measured value status Status outputs Status additional measured values	-
Echo curve	Indication of echo curve	-
Peak indicator	Peak indicator distance, measurement reliability, meas. rate, electronic temperature	-
Measured values	Measured values Additional measured values Outputs	-
Simulation	Measured value Simulation value	-
Diagnostic behaviour	Behaviour with echo loss	Last valid measured value Fault message Maintenance message
	Time until fault signal	0 ... 3600 s
	Status signals: Function check Out of specification Maintenance required	Activate, deactivate
Sensor information	Device name, order number, serial number, hardware/software version, factory calibration	-
Sensor characteristics	Sensor features from order text	-
Measured value memory (DTM)	Indication measured value memory from DTM	

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## 9.2 Explanation special parameters

### SP01 - Activate measuring range start limiting

Measuring range start limiting is activated here. The appropriate distance value is set in the special parameter SP02.

→ Jumps in the measured value to a changing false signal in the close range can thus be prevented.



#### Note:

However, activation also means that the sensor no longer accepts the level echo in the event of overflowing above the measuring range begin. A measured value jump to a multiple echo may occur here.

### SP02 - Manual limitation of the measuring range begin

Here, an individual limitation of the measuring range begin takes place independent of the 100 % adjustment. The entered distance value in " *m* " must always be between the sensor reference point and the maximum level.

→ Echoes between the sensor reference point and this value will not be detected.

### SP05/06 - Factor for noise averaging rising/falling

The noise averaging is a temporal, floating average value formation of all signals received by the sensor. The set factor determines the number of averaged echo curves as a Basis 2 exponent (example: factor 2 corresponds to the averaging of  $2^2$  [= 4] echo curves).

→ Used for false signals caused by sporadic echoes, e.g. from agitator blades. The false signals are given a lower relevance or amplitude by a larger value of SP05. They are thus more strongly suppressed in their evaluation.

→ Use for level echoes with changing amplitude, e.g. due to a turbulent medium surface. The level echoes receive a greater relevance or constant amplitude through a larger value of SP06. They are thus increased in their evaluation.



#### Note:

A higher factor for noise averaging can lead to a longer reaction time or a delay of the measured value update.

### SP15 - Activate "First large echo" function

When this parameter is activated, the first echo not saved as a false echo with sufficiently great amplitude is selected as a product echo.

→ This is useful for very large multiple reflections by e.g. a round vessel lid.

### SP16 - Minimum amplitude "First large echo"

This parameter in " *dB* " determines how much smaller the useful echo amplitude may be compared to the largest echo so that it is evaluated as the first large echo and thus as a product echo

→ Up to this value, a relatively weak reflection signal of the medium is thus output as a measured value.

### SP25 - Adjustment

Here you can switch over if the adjustment and the measured value output is carried out in " *Distance* " or " *Filling height* ".

## 10 Diagnostics and servicing

### 10.1 Maintenance

**Maintenance**

If the device is used properly, no special maintenance is required in normal operation.

**Precaution measures against buildup**

In some applications, buildup on the antenna system can influence the measuring result. Depending on the sensor and application, take measures to avoid heavy soiling of the antenna system. If necessary, clean the antenna system in certain intervals.

**Cleaning**

The cleaning helps that the type label and markings on the instrument are visible.

Take note of the following:

- Use only cleaning agents which do not corrode the housings, type label and seals
- Use only cleaning methods corresponding to the housing protection rating

### 10.2 Rectify faults

**Reaction when malfunction occurs**

The operator of the system is responsible for taking suitable measures to rectify faults.

**Causes of malfunction**

The device offers maximum reliability. Nevertheless, faults can occur during operation. These may be caused by the following, e.g.:

- Sensor
- Process
- Voltage supply
- Signal processing

**Fault rectification**

The first measures are:

- Evaluation of fault messages
- Checking the output signal
- Treatment of measurement errors

A smartphone/tablet with the adjustment app or a PC/notebook with the software PACTware and the suitable DTM offer you further comprehensive diagnostic possibilities. In many cases, the causes can be determined in this way and the faults eliminated.

**Reaction after fault rectification**

Depending on the reason for the fault and the measures taken, the steps described in chapter "Setup" must be carried out again or must be checked for plausibility and completeness.

**24 hour service hotline**

Should these measures not be successful, please call in urgent cases the VEGA service hotline under the phone no. **+49 1805 858550**.

The hotline is also available outside normal working hours, seven days a week around the clock.

Since we offer this service worldwide, the support is provided in English. The service itself is free of charge, the only costs involved are the normal call charges.

### 10.3 Diagnosis, fault messages

#### 4 ... 20 mA signal

Connect a multimeter in the suitable measuring range according to the wiring plan. The following table describes possible errors in the current signal and helps to eliminate them:

Error	Cause	Rectification
4 ... 20 mA signal not stable	Fluctuating measured value	Set damping
4 ... 20 mA signal missing	Electrical connection faulty	Check connection, correct, if necessary
	Voltage supply missing	Check cables for breaks; repair if necessary
	Operating voltage too low, load resistance too high	Check, adapt if necessary
Current signal greater than 22 mA, less than 3.6 mA	Sensor electronics defective	Replace device or send in for repair depending on device version

#### LED illuminated ring

The 360° status indication on the device (see chapter "Configuration") shows the following:

- Device status
- Switching status of the transistor output
- Operating status <sup>2)</sup>

This enables simple on-site diagnosis without tools, see the following table:

LED illuminated ring			Transistor output
Colour <sup>3)</sup>	Permanent light	Flashing	
Green	voltage supply on, operation without failure	Message acc. to NE 107 "Maintenance required" available	open (high-resistance)
Yellow		-	closed (low-resistance)
Red	voltage supply on, operation with failure	Message acc. to to NE 107 "Function check", "Out of specification" or "Simulation state" is displayed	open (high-resistance)



#### Note:

For devices with M12 x 1 stainless steel plug, the 360° status indication is not available.

### 10.4 Status messages according to NE 107

The instrument features self-monitoring and diagnostics according to NE 107 and VDI/VDE 2650. In addition to the status messages in the following tables there are more detailed error messages available

<sup>2)</sup> Signalling of process pressure ranges by colour and flashing, adjustable via VEGA Tools app or PACTware/DTM.

<sup>3)</sup> Delivery status; adjustable via VEGA Tools app or PACTware/DTM

under the menu item "Diagnostics" via the respective adjustment module.

**Status messages**

The status messages are divided into the following categories:

- Failure
- Function check
- Out of specification
- Maintenance required

and explained by pictographs:

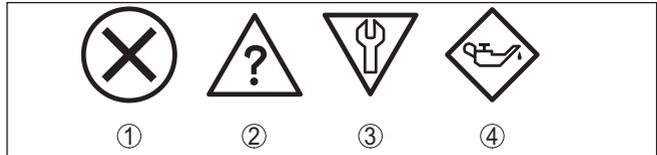


Fig. 16: Pictographs of the status messages

- 1 Failure - red
- 2 Out of specification - yellow
- 3 Function check - orange
- 4 Maintenance required - blue

**Malfunction (Failure):**

Due to a malfunction in the instrument, a fault signal is output.

This status message is always active. It cannot be deactivated by the user.

**Function check:**

The instrument is being worked on, the measured value is temporarily invalid (for example during simulation).

This status message is inactive by default.

**Out of specification:**

The measured value is unreliable because an instrument specification was exceeded (e.g. electronics temperature).

This status message is inactive by default.

**Maintenance required:**

Due to external influences, the instrument function is limited. The measurement is affected, but the measured value is still valid. Plan in maintenance for the instrument because a failure is expected in the near future (e.g. due to buildup).

This status message is inactive by default.

**Failure**

Code Text message	Cause	Rectification
F013 no measured value available	No measured value in the switch-on phase or during operation	Check or correct installation and/or parameter settings Clean the antenna system

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Code Text message	Cause	Rectification
F017 Adjustment span too small	Adjustment not within specification	Change adjustment according to the limit values (difference between min. and max. $\geq 10$ mm)
F040 Error in the electronics	Limit value exceeded in signal processing Hardware error	Restart instrument Send instrument for repair
F080 General software error	General software error	Restart instrument
F111 Switching points interchanged	Switching point 1 is smaller than switching point 2	Select switching point 1 to greater than switching point 2

### Function check

Code Text message	Cause	Rectification
C700 Simulation active	A simulation is active	Finish simulation Wait for the automatic end after 60 mins.

### Out of specification

Code Text message	Cause	Rectification
S600 Impermissible electronics temperature	Temperature of the electronics in the non-specified range	Check ambient temperature Insulate electronics
S601 Overfilling	Danger of vessel overfilling	Make sure that there is no further filling Check level in the vessel

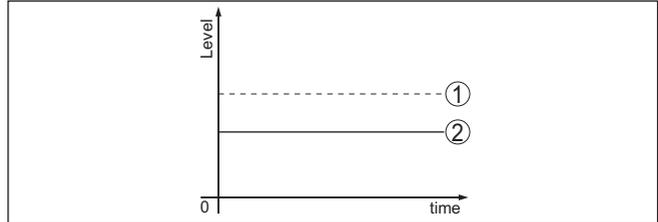
### Maintenance

Code Text message	Cause	Rectification
M500 Error in the delivery status	The data could not be restored during the reset to delivery status	Repeat reset Load XML file with sensor data into the sensor
M504 Error at a device interface	Interference of the internal communication to Bluetooth	Restart Send instrument for repair
M507 Error in the instrument settings	Error during setup Error when carrying out a reset False signal suppression faulty	Carry out reset and repeat setup
M508 No executable Bluetooth software	Checksum error in Bluetooth software	Carry out software update

### 10.5 Treatment of measurement errors

The tables below give typical examples of application-related measurement errors.

The images in column "Error description" show the actual level as a dashed line and the output level as a solid line.



- 1 Real level
- 2 Level displayed by the sensor



**Note:**

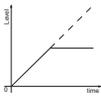
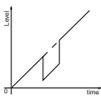
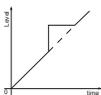
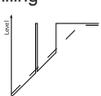
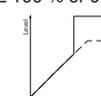
If the output level is constant, the cause could also be the fault setting of the current output to "Hold value".

If the level is too low, the reason could be a line resistance that is too high

#### Liquids: Measurement error at constant level

Fault description	Cause	Rectification
Measured value shows a too low or too high level 	Min./max. adjustment not correct	Adapt min./max. adjustment
Measured value jumps towards 100 % 	Due to the process, the amplitude of the level echo sinks A false signal suppression was not carried out	Carry out a false signal suppression
	Amplitude or position of a false signal has changed (e.g. condensation, build-up); false signal suppression no longer matches actual conditions	Determine the reason for the changed false signals, carry out false signal suppression, e.g. with condensation.

## Liquids: Measurement error during filling

Fault description	Cause	Rectification
<p>Measured value remains unchanged during filling</p> 	<p>False signals in the close range too big or level echo too small</p> <p>Strong foam or vortex generation</p> <p>Max. adjustment not correct</p>	<p>Eliminate false signals in the close range</p> <p>Check measuring point: Antenna should protrude out of the threaded mounting socket, possible false echoes through flange socket?</p> <p>Remove contamination on the antenna</p> <p>In case of interferences due to installations in the close range, change polarisation direction</p> <p>Create a new false signal suppression</p> <p>Adapt max. adjustment</p>
<p>Measured value jumps towards 0 % during filling</p> 	<p>The level echo cannot be distinguished from the false signal at a false signal position (jumps to multiple echo)</p>	<p>In case of interferences due to installations in the close range: Change polarisation direction</p> <p>Chose a more suitable installation position</p>
<p>Measured value jumps towards 100 % during filling</p> 	<p>Due to strong turbulence and foam generation during filling, the amplitude of the level echo sinks. Measured value jumps to false signal</p>	<p>Carry out a false signal suppression</p>
<p>Measured value jumps sporadically to 100 % during filling</p> 	<p>Varying condensation or contamination on the antenna</p>	<p>Carry out a false signal suppression or increase false signal suppression with condensation/contamination in the close range by editing</p>
<p>Measured value jumps to <math>\geq 100\%</math> or 0 m distance</p> 	<p>Level echo is no longer detected in the close range due to foam generation or false signals in the close range. The sensor goes into overflow protection mode. The max. level (0 m distance) as well as the status message "Overflow protection" are output.</p>	<p>Check measuring point: Antenna should protrude out of the threaded mounting socket, possible false echoes through flange socket?</p> <p>Remove contamination on the antenna</p>

**Liquids: Measurement error during emptying**

Fault description	Cause	Rectification
<p>Measured value remains unchanged in the close range during emptying</p> 	<p>False signal larger than the level echo Level echo too small</p>	<p>Check measuring point: Antenna should protrude out of the threaded mounting socket, possible false echoes through flange socket?</p> <p>Remove contamination on the antenna</p> <p>In case of interferences due to installations in the close range: Change polarisation direction</p> <p>After eliminating the false signals, the false signal suppression must be deleted. Carry out a new false signal suppression</p>
<p>Measured value jumps sporadically towards 100 % during emptying</p> 	<p>Varying condensation or contamination on the antenna</p>	<p>Carry out false signal suppression or increase false signal suppression in the close range by editing</p> <p>With bulk solids, use radar sensor with purging air connection</p>

**10.6 Software update**

The device software is updated via Bluetooth.

The following components are required:

- Instrument
- Voltage supply
- PC/notebook with PACTware/DTM and Bluetooth USB adapter
- Current instrument software as file

You can find the current instrument software as well as detailed information on the procedure in the download area of our homepage.



**Caution:**

Instruments with approvals can be bound to certain software versions. Therefore make sure that the approval is still effective after a software update is carried out.

You can find detailed information in the download area on our homepage.

**10.7 How to proceed if a repair is necessary**

You can find an instrument return form as well as detailed information about the procedure in the download area of our homepage. By doing this you help us carry out the repair quickly and without having to call back for needed information.

Proceed as follows in case of repair:

- Print and fill out one form per instrument
- Clean the instrument and pack it damage-proof
- Attach the completed form and, if need be, also a safety data sheet outside on the packaging

- Ask the agency serving you to get the address for the return shipment. You can find the agency on our homepage.

## 11 Dismount

### 11.1 Dismounting steps

To remove the device, carry out the steps in chapters " *Mounting*" and " *Connecting to power supply*" in reverse.



**Warning:**

When dismantling, pay attention to the process conditions in vessels or pipelines. There is a risk of injury, e.g. due to high pressures or temperatures as well as aggressive or toxic media. Avoid this by taking appropriate protective measures.

### 11.2 Disposal



Pass the instrument on to a specialised recycling company and do not use the municipal collecting points.

Remove any batteries in advance, if they can be removed from the device, and dispose of them separately.

If personal data is stored on the old device to be disposed of, delete it before disposal.

If you have no way to dispose of the old instrument properly, please contact us concerning return and disposal.

## 12 Certificates and approvals

### 12.1 Radio licenses

#### Radar

The device has been tested and approved in accordance with the current edition of the applicable country-specific norms or standards.

Regulations for use can be found in the document "*Regulations for radar level measuring instruments with radio licenses*" on our homepage.

#### Bluetooth

The Bluetooth radio module in the device has been tested and approved according to the current edition of the applicable country-specific norms or standards.

The confirmations as well as regulations for use can be found in the document "*Radio licenses*" supplied or on our homepage.

### 12.2 Food and pharmaceutical certificates

Versions for use in the food and pharmaceutical industries are available or in preparation for the device or the device series.

The corresponding certificates can be found on our homepage.

### 12.3 Conformity

The device complies with the legal requirements of the applicable country-specific directives or technical regulations. We confirm conformity with the corresponding labelling.

The corresponding conformity declarations can be found on our homepage.

### 12.4 NAMUR recommendations

NAMUR is the automation technology user association in the process industry in Germany. The published NAMUR recommendations are accepted as the standard in field instrumentation.

The device fulfils the requirements of the following NAMUR recommendations:

- NE 21 – Electromagnetic compatibility of equipment
- NE 43 – Signal level for fault information from measuring transducers
- NE 53 – Compatibility of field devices and display/adjustment components
- NE 107 – Self-monitoring and diagnosis of field devices

For further information see [www.namur.de](http://www.namur.de).

### 12.5 Environment management system

Protection of the environment is one of our most important duties. That is why we have introduced an environment management system with the goal of continuously improving company environmental pro-

tection. The environment management system is certified according to DIN EN ISO 14001.

Help us to meet these requirements and observe the environmental instructions in the chapters "*Packaging, transport and storage*", "*Disposal*" of this operating instructions.

## 13 Supplement

### 13.1 Technical data

#### Note for approved instruments

The technical data in the respective safety instructions which are included in delivery are valid for approved instruments (e.g. with Ex approval). These data can differ from the data listed herein, for example regarding the process conditions or the voltage supply.

All approval documents can be downloaded from our homepage.

#### Materials and weights

##### Materials, wetted parts

Process fitting	316L
Antenna	PEEK or PTFE
Process seal	FKM, EPDM

##### Materials, non-wetted parts

Electronics housing	316L und PBT/PC
Illuminated ring	PC
M12 x 1 plug connector	
– Contact support	PBT/PC
– Contacts	CuZn, nickel layer and 0.8 µm gold-plated
Weight	approx. 0.5 kg (1.12 lbs)

#### Torques

Thread G $\frac{3}{4}$ , $\frac{3}{4}$ NPT	75 Nm (55.32 lbf ft)
Thread G1, 1 NPT	100 Nm (73.76 lbf ft)
Thread G1 with O-ring	20 Nm (14.76 lbf ft)
Thread G1 with conus	100 Nm (73.76 lbf ft)

#### Input variable

Measured variable	The measured variable is the distance between the antenna edge of the sensor and the medium surface. The antenna edge is also the reference plane for the measurement.
Max. measuring range	15 m (49.21 ft)
Recommended measuring range	up to 10 m (32.81 ft)
blocking distance	0 mm (0 in)

#### Switch-on phase

Run-up time for $U_B$	< 5 s
Starting current active current output	≤ 3.6 mA
IO-Link communication readiness	3 s

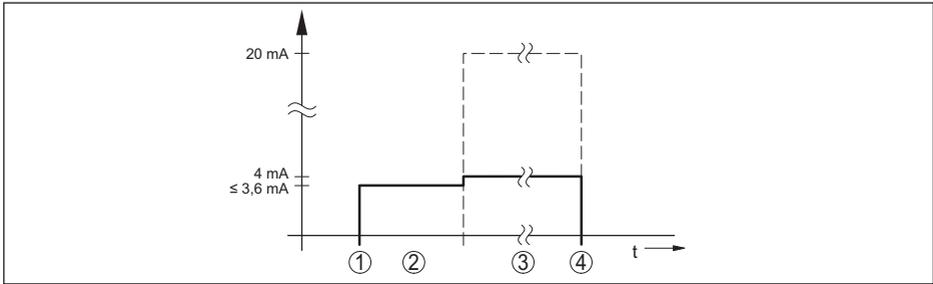


Fig. 17: Run-up time and measured value output

- 1  $U_B$  On
- 2 Run-up time
- 3 Measured value output
- 4  $U_B$  Off

**Output variable - three-wire 4 ... 20 mA**

Output signal	4 ... 20 mA (active)
Connection technology	Three-wire
Range of the output signal	3.8 ... 20.5 mA (default setting)
Signal resolution	5 $\mu$ A
Fault signal, current output (adjustable)	Last valid measured value, $\geq 21$ mA, $\leq 3.6$ mA (Default)
Max. output current	21.5 mA
Load	See load resistance under Power supply

**Output variable - Three-wire 1 x transistor**

Output signal	Transistor PNP or NPN can be configured
Connection technology	Three-wire
Load current	max. 250 mA
Overload resistance	yes
Short-circuit resistance	Permanently
Voltage loss	< 3 V
Inverse current PNP	< 10 $\mu$ A
Inverse current NPN	< 25 $\mu$ A

**Output variable - Three-wire 2 x transistor**

Output signal	Transistor PNP or NPN can be configured
Connection technology	Three-wire
Load current	max. 250 mA
Overload resistance	yes
Short-circuit resistance	Permanently
Voltage loss	< 3 V
Inverse current PNP	< 10 $\mu$ A
Inverse current NPN	< 25 $\mu$ A

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## Function

- Output 1 Switching output or IO-Link
- Output 2 Switching output or 4 ... 20 mA (active)

**Output variable - Three-wire IO-Link**

Output signal IO-Link acc. to IEC 61131-9

**Dynamic behaviour output**

Reaction time transistor output with switching relevant change of the process variable total  $\leq 10$  ms

Damping (63 % of the input variable) 0 ... 9 s, adjustable

**Deviation (according to DIN EN 60770-1)**

Process reference conditions according to DIN EN 61298-1

- Temperature +18 ... +30 °C (+64 ... +86 °F)
- Relative humidity 45 ... 75 %
- Air pressure 860 ... 1060 mbar/86 ... 106 kPa (12.5 ... 15.4 psig)

Installation reference conditions <sup>4)</sup>

- Min. distance to internal installations > 200 mm (7.874 in)
- Reflector Flat plate reflector
- False reflections Biggest false signal, 20 dB smaller than the useful signal

Deviation with liquids  $\leq 2$  mm (meas. distance > 0.25 m/0.8202 ft)

Non-repeatability <sup>5)</sup>  $\leq 1$  mm

Deviation with bulk solids The values depend to a great extent on the application. Binding specifications are thus not possible.

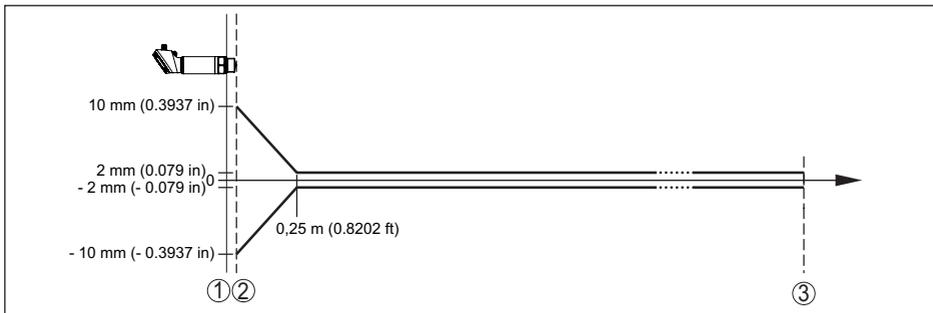


Fig. 18: Deviation under reference conditions

- 1 Reference plane
- 2 Antenna edge
- 3 Recommended measuring range

<sup>4)</sup> In case of deviations from reference conditions, the offset due to installation can be up to  $\pm 4$  mm. This offset can be compensated by the adjustment.

<sup>5)</sup> Already included in the meas. deviation

**Characteristics and performance data**

Measuring frequency	W-band (80 GHz technology)
Measuring cycle time (with operating voltage $U_B \geq 24$ V DC)	$\leq 60$ ms
Step response time (Time span after a sudden distance change from 1 m to 5 m until the output signal reaches 90 % of the final value for the first time (IEC 61298-2). Valid with operating voltage $U_B \geq 24$ V DC.)	$\leq 1$ s
Beam angle <sup>6)</sup>	
– G $\frac{3}{4}$ , $\frac{3}{4}$ NPT	14°
– G1, 1 NPT	12°
– G1 for hygienic adapter	13°
Emitted HF power (depending on the parameter setting) <sup>7)</sup>	
– Average spectral transmission power density	-3 dBm/MHz EIRP
– Max. spectral transmission power density	+34 dBm/50 MHz EIRP
– Max. power density at a distance of 1 m	$< 3 \mu\text{W}/\text{cm}^2$

**Ambient conditions**

Ambient temperature device	-40 ... +70 °C (-40 ... +158 °F)
Ambient temperature display	-25 ... +70 °C (-13 ... +158 °F)
Storage and transport temperature	-40 ... +80 °C (-40 ... +176 °F)

**Mechanical environmental conditions**

Vibration resistance	5 g (5 ... 200 Hz) IEC 60068-2-6
Shock resistance	10 g/11 ms, 30 g/6 ms, 50 g/2.3 ms IEC 60068-2-27
Impact resistance	7 J (plastic lid IK06 acc. to IEC 62262)

**Process conditions**

For the process conditions, please also note the specifications on the type label. The lowest value (amount) always applies.

Process pressure	-1 ... 16 bar (-100 ... 1600 kPa/-14.5 ... 232.06 psig)
Process temperature	-40 ... +130 °C (-40 ... +266 °F)

**Temperature derating**

<sup>6)</sup> Outside the specified beam angle, the energy level of the radar signal is 50% (-3 dB) less.

<sup>7)</sup> EIRP: Equivalent Isotropic Radiated Power

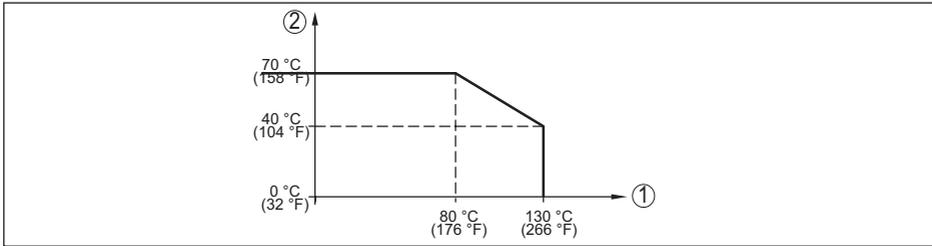


Fig. 19: Temperature derating VEGAPULS 42

- 1 Process temperature  
2 Ambient temperature

### Sterilization in place (SIP) process temperature

After prior Cleaning in place (CIP) cleaning up to max. +80 °C (+176 °F):

SIP process temperature with vapour stratification up to

- 15 minutes +150 °C (+302 °F)
- 30 minutes +140 °C (+284 °F)
- 1 hour +135 °C (+275 °F)

### Electromechanical data

Round plug connector 4-pole with M12 x 1 screw connection

### Bluetooth interface

Bluetooth standard	Bluetooth 5.0
Frequency	2.402 ... 2.480 GHz
Max. emitted power	+2.2 dBm
Max. number of participants	1
Effective range typ. <sup>8)</sup>	25 m (82 ft)

### Indication

Status indication LED illuminated ring (green-yellow-red)

### Adjustment

PC/Notebook	PACTware/DTM
Smartphone/Tablet	Adjustment app
IO-Link master	IODD

### Voltage supply

Operating voltage $U_B$	12 ... 35 V DC
Operating voltage $U_B$ - IO-Link communication	18 ... 35 V DC

<sup>8)</sup> Depending on the local conditions; with M12 x 1 plug stainless steel (closed full metal housing) effective range up to approx. 5 m (16.40 ft)



Byte	Parameter	HexCode	Remark, value
4	M-SequenceCapability	0x2B	Frametypes, SIO-Mode, ISDU
5	Revision ID	0x11	IO-Link Revision 1.1
6	Input process data length	-	6 Byte
7	Output process data length	-	0 Byte
8, 9	VendorID	0x00, 0x62	98
10, 11, 12	DeviceID	0x00, 0x10, 0x00	4096

## Process data word

### Configuration

Bit	47 (MSB)	...	16	15	...	2	1	0 (LSB)
Sensor	Measured value in m (0 ... 15 m)			free			Out2	Out1

### Formats

	Value	Type
Out1	1 Bit	Boolean
Out2	1 Bit	Boolean
Measured value	32 Bit	Float

### Events

	HexCode	Type
6202	0x183A	FunctionCheck
6203	0x183B	Maintenance
6204	0x183C	OutOfSpec
6205	0x183D	Failure

## Device data ISDU

Device data can be parameters, identification data and diagnostic information. They are exchanged acyclically and on request of the IO-Link master. Device data can be written to the sensor (write) or read from the device (read). The ISDU (Indexed Service Data Unit) determines, among other things, whether the data is read or written.

### IO-Link specific device data

Data	ISDU (dez)	ISDU (hex)	Size (Byte)	Data type	Access	Value
DeviceAccess	12	0x000C	2	U16	R	-
Profile Identification	13	0x000D	2	U16	R	0x0018 0x4000
PD-Descriptor	14	0x000E	12	U8[12]	R	-

Data	ISDU (dez)	ISDU (hex)	Size (Byte)	Data type	Access	Value
VendorName	16	0x0010	32	String32	R	VEGA Grieshaber KG
VendorText	17	0x0011	32	String32	R	www.vega.com
ProductName	18	0x0012	32	String32	R	VEGAPULS
ProductID	19	0x0013	32	String32	R	VEGAPULS 42
ProductText	20	0x0014	32	String32	R	Level sensor
SerialNumber	21	0x0015	16	String16	R	-
HardwareRevision	22	0x0016	20	String20	R	-
SoftwareRevision	23	0x0017	20	String20	R	-
Application-SpecificTag	24	0x0018	32	String32	R/W	Sensor
FunctionTag	25	0x0019	32	String32	R/W	-
LocationTag	26	0x001A	32	String32	R/W	-
DeviceStatus	36	0x0024	1	U8	R	-
DetailedDeviceStatus	37	0x0025	12	U8[12]	R	-
PDin	40	0x0028	6	-	R	See process data word
Teach Select	58	0x003A	1	U8	W	1 = Channel 1 2 = Channel 2
Teach Result State	59	0x003B	1	U8	R	0 = Idle 1 = SP1 success 2 = SP2 success 4 = Wait for command 5 = Busy 7 = Error
SSC1.1 Param	60	0x003C	8	Float[2]	R/W	see IO-Link Profile Smart Sensors 2nd Edition Version 1.1 September 2021
SSC1.1 Config	61	0x003D	6	Struct	R/W	
SSC1.2 Param	62	0x003E	8	Float[2]	R/W	
SSC1.2 Config	63	0x003F	6	Struct	R/W	
MSDSC Descr	16512	0x4080	11	Struct	R	

**VEGA-specific device data**

Data	ISDU (dez)	ISDU (hex)	Size (Byte)	Data type	Access	Value range
Measurement loop name (TAG)	261	0x0105	19	String19	R/W	-
Device Revision	267	0x010B	2	U16	R	-
Unit of Length	268	0x010C	2	U16	R/W	1010 = m 1013 = mm 1018 = ft 1019 = in

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Data	ISDU (dez)	ISDU (hex)	Size (Byte)	Data type	Access	Value range
Temperature unit	269	0x010D	2	U16	R/W	1000 = K 1001 = °C 1002 = °F
Type of medium	270	0x010E	1	U8	R/W	0 = Liquids 1 = Bulk solid
Liquids Application	271	0x010F	1	U8	R/W	0 = Storage tank 1 = Stirred vessel 4 = Dosing vessel 12 = Demonstration
Solids Application	272	0x0110	1	U8	R/W	0 = Silo 5 = Demonstration
Vessel height D	273	0x0111	4	Float	R/W	0 ... 15000
Distance A (20 mA)	274	0x0112	4	Float	R/W	0 ... 15000
Distance B (4 mA)	275	0x0113	4	Float	R/W	0 ... 15000
Behaviour in case of failure	276	0x0114	1	U8	R/W	0 = ≤ 3.6 mA 3 = Last valid measured value 4 = ≥ 21.5 mA
Filling height A (20 mA)	277	0x0115	4	Float	R/W	0 ... 15000
Filling height B (4 mA)	278	0x0116	4	Float	R/W	0 ... 15000
Bluetooth access code	279	0x0117	6	String6	R/W	Numerical value
Protection of parameter adjustment	280	0x0118	1	U8	R	0 = deactivated 1 = activated
Brightness illuminated ring	281	0x0119	1	U8	R/W	0 ... 100 % in 10 % steps
Signalling illuminated ring	282	0x011A	1	U8	R/W	0 = switching output 1 = Acc. to NAMUR NE 107 2 = free signalling
Signaling switching output: Failure	283	0x011B	1	U8	R/W	0=Individually colour, 1=Red, 2=Orange, 3=White, 4=Green, 5=Blue, 6=Yellow, 7=No signalling
Signaling switching output: Failure Flashing	284	0x011C	1	U8	R/W	0 = No, 1 = Yes
Signaling switching output: Switching output	285	0x011D	1	U8	R/W	0=Individually colour, 1=Red, 2=Orange, 3=White, 4=Green, 5=Blue, 6=Yellow, 7=No signalling
Signaling switching output: switching output Flashing	286	0x011E	1	U8	R/W	0=No, 1 = Yes

Data	ISDU (dez)	ISDU (hex)	Size (Byte)	Data type	Access	Value range
Siganlizing switching output: Operating status	287	0x011F	1	U8	R/W	0=Individually colour, 1=Red, 2=Orange, 3=White, 4=Green, 5=Blue, 6=Yellow, 7=No signalling
Siganlizing switching output: Operating status Flashing	288	0x0120	1	U8	R/W	0 = No, 1 = Yes
Operating states	289	0x0121	1	U8	R/W	Free signalling 1 ... 5
Siganlizing switching output: failure Red	290	0x0122	1	U8	R/W	0 ... 255
Siganlizing switching output: failure Green	291	0x0123	1	U8	R/W	0 ... 255
Siganlizing switching output: failure Blue	292	0x0124	1	U8	R/W	0 ... 255
Siganlizing switching output: switching output Red	293	0x0125	1	U8	R/W	0 ... 255
Siganlizing switching output: switching output Green	294	0x0126	1	U8	R/W	0 ... 255
Siganlizing switching output: switching output Blue	295	0x0127	1	U8	R/W	0 ... 255
Siganlizing switching output: operation status Red	296	0x0128	1	U8	R/W	0 ... 255
Siganlizing switching output: operation status Green	297	0x0129	1	U8	R/W	0 ... 255
Siganlizing switching output: operation status Blue	298	0x012A	1	U8	R/W	0 ... 255
Free signalling: Colour selection range 1	299	0x012B	1	U8	R/W	0=Individually colour, 1=Red, 2=Orange, 3=White, 4=Green, 5=Blue, 6=Yellow, 7=No signalling
Free signalling: Flashing range 1	300	0x012C	1	U8	R/W	0 = No, 1 = Yes
Free signalling: Upper limit range 1	301	0x012D	4	Float	R/W	0 ... 15000
Free signalling: Colour selection range 2	302	0x012E	1	U8	R/W	0=Individually colour, 1=Red, 2=Orange, 3=White, 4=Green, 5=Blue, 6=Yellow, 7=No signalling
Free signalling: Flashing range 2	303	0x012F	1	U8	R/W	0 = No, 1 = Yes
Free signalling: Upper limit range 2	304	0x0130	4	Float	R/W	0 ... 15000

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Data	ISDU (dez)	ISDU (hex)	Size (Byte)	Data type	Access	Value range
Free signalling: Colour selection range 3	305	0x0131	1	U8	R/W	0=Individually colour, 1=Red, 2=Orange, 3=White, 4=Green, 5=Blue, 6=Yellow, 7=No signalling
Free signalling: Flashing range 3	306	0x0132	1	U8	R/W	0 = No, 1 = Yes
Free signalling: Upper limit range 3	307	0x0133	4	Float	R/W	0 ... 15000
Free signalling: Colour selection range 4	308	0x0134	1	U8	R/W	0=Individually colour, 1=Red, 2=Orange, 3=White, 4=Green, 5=Blue, 6=Yellow, 7=No signalling
Free signalling: Flashing range 4	309	0x0135	1	U8	R/W	0 = No, 1 = Yes
Free signalling: Upper limit range 4	310	0x0136	4	Float	R/W	0 ... 15000
Free signalling: Colour selection range 5	311	0x0137	1	U8	R/W	0=Individually colour, 1=Red, 2=Orange, 3=White, 4=Green, 5=Blue, 6=Yellow, 7=No signalling
Free signalling: Flashing range 5	312	0x0138	1	U8	R/W	0 = No, 1 = Yes
Switching output: Range 1 Red	313	0x0139	1	U8	R/W	0 ... 255
Switching output: Range 1 Green	314	0x013A	1	U8	R/W	0 ... 255
Switching output: Range 1 Blue	315	0x013B	1	U8	R/W	0 ... 255
Switching output: Range 2 Red	316	0x013C	1	U8	R/W	0 ... 255
Switching output: Range 2 Green	317	0x013D	1	U8	R/W	0 ... 255
Switching output: Range 2 Blue	318	0x013E	1	U8	R/W	0 ... 255
Switching output: Range 1 Red	319	0x013F	1	U8	R/W	0 ... 255
Switching output: Range 1 Green	320	0x0140	1	U8	R/W	0 ... 255
Switching output: Range 1 Blue	321	0x0141	1	U8	R/W	0 ... 255
Switching output: Range 1 Red	322	0x0142	1	U8	R/W	0 ... 255
Switching output: Range 1 Green	323	0x0143	1	U8	R/W	0 ... 255

Data	ISDU (dez)	ISDU (hex)	Size (Byte)	Data type	Access	Value range
Switching output: Range 1 Blue	324	0x0144	1	U8	R/W	0 ... 255
Switching output: Range 1 Red	325	0x0145	1	U8	R/W	0 ... 255
Switching output: Range 1 Green	326	0x0146	1	U8	R/W	0 ... 255
Switching output: Range 1 Blue	327	0x0147	1	U8	R/W	0 ... 255
Lighting (DIS)	328	0x0148	1	U8	R/W	0 = Off, 1 = On
Menu language	329	0x0149	1	U8	R/W	49=DE, 44=EN 33=FR, 34=ES, 35=PT, 39=IT, 31=NL, 7=RU, 81=JP, 86 = CN, 90=TR, 42 = CZ, 48= PL
Display value	330	0x014A	1	U8	R/W	0 = distance, 6 = filling height
Integration time	331	0x014B	4	Float	R/W	0 ... 999s
Transistor function	332	0x014C	1	U8	R/W	0=pnp, 1=npn
Function output 2	333	0x014D	1	U8	R/W	0= switching output (SSC1.2) 1= currentoutput (4 ... 20 mA)
Output 1: Switch ON delay (DS1)	334	0x014E	4	Float	R/W	0 ... 60s
Output 1: Reset delay (DR1)	335	0x014F	4	Float	R/W	0 ... 60 s
Output 2: Switching delay (DS2)	336	0x0150	4	Float	R/W	0 ... 60 s
Output 2: Reset delay (DR2)	337	0x0151	4	Float	R/W	0 ... 60 s
Sounded distance to the medium from the antenna edge	338	0x0152	4	Float	R/W	0 ... 15000
Behaviour with echo loss	339	0x0153	1	U8	R/W	0 = last valid measured value 1 = failure message 2 = maintenance message
Time until fault signal	340	0x0154	2	U16	R/W	0 ... 600 s
(1) Activate limitation measuring range begin	341	0x0155	1	U8	R/W	0 = No, 1 = Yes
(2) Manual limitation of the measuring range begin	342	0x0156	4	Float	R/W	0 ... 15000

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Data	ISDU (dez)	ISDU (hex)	Size (Byte)	Data type	Access	Value range
(5) Averaging factor on increasing amplitude	343	0x0157	1	U8	R/W	0 ... 10
(6) Averaging factor on decreasing amplitude	344	0x0158	1	U8	R/W	0 ... 10
(15) Activate measurement of the "first large echo" function	345	0x0159	1	U8	R/W	0 = No, 1 = Yes
(16) Amplitude difference "First large echo" function	346	0x015A	1	U8	R/W	0 ... 255
(25) Adjustment in	347	0x015B	1	U8	R/W	0 = distance, 1 = filling height
Distance	348	0x015C	4	Float	R	-
Measurement reliability	349	0x015D	4	Float	R	-
Filling height	350	0x015E	4	Float	R	-
Electronics temperature	351	0x015F	4	Float	R	-
Measure rate	352	0x0160	4	Float	R	-
Switching output 1	353	0x0161	1	U8	R	-
Switching output 2	354	0x0162	1	U8	R	-
Current output	355	0x0163	4	Float	R	-
Device status acc. to NE 107	356	0x0164	1	U8	R	-
Device status	357	0x0165	19	String19	R	-
Detail status	358	0x0166	4	U32	R	-
Counter for change of parameters	359	0x0167	4	U32	R	-
Filling height	360	0x0168	1	U8	R	-
Distance	361	0x0169	1	U8	R	-
Measurement reliability	362	0x016A	1	U8	R	-
Electronics temperature	363	0x016B	1	U8	R	-
Meas. rate	364	0x016C	1	U8	R	-
Switching output 1	365	0x016D	1	U8	R	-
Switching output 2	366	0x016E	1	U8	R	-
Current output	367	0x016F	1	U8	R	-
Function control	368	0x0170	1	U8	R/W	0 = Off, 1 = On
Out of specification	369	0x0171	1	U8	R/W	0 = Off, 1 = On
Maintenance required	370	0x0172	1	U8	R/W	0 = Off, 1 = On
Device name	371	0x0173	19	String19	R	-
Serial number	372	0x0174	16	String16	R	-
Software version	373	0x0175	19	String19	R	-
Hardware version	374	0x0176	19	String19	R	-

Data	ISDU (dez)	ISDU (hex)	Size (Byte)	Data type	Access	Value range
Min. distance	375	0x0177	4	Float	R	-
Max. distance	376	0x0178	4	Float	R	-
Minimum filling height	377	0x0179	4	Float	R	-
Maximum filling height	378	0x017A	4	Float	R	-
Min. meas. rate	379	0x017B	4	Float	R	-
Max. meas. rate	380	0x017C	4	Float	R	-
Minimum measurement reliability	381	0x017D	4	Float	R	-
Max. measurement reliability	382	0x017E	4	Float	R	-
Min. electronics temperature	383	0x017F	4	Float	R	-
Max. electronics temperature	384	0x0180	4	Float	R	-
Simulation, switching output	385	0x0181	1	U8	R/W	0 = Off, 1 = On
Simulation value	386	0x0182	1	U8	R/W	0 = Open 1 = Closed
Simulation, switching output 2	387	0x0183	1	U8	R/W	0 = Off, 1 = On
Simulation value	388	0x0184	1	U8	R/W	0 = Open 1 = Closed
Simulation, current output	389	0x0185	1	U8	R/W	0 = Off, 1 = On
Simulation value	390	0x0186	4	Float	R/W	3.55 ... 22.0 mA
Simulation, distance	391	0x0187	1	U8	R/W	0 = Off, 1 = On
Simulation value	392	0x0188	4	Float	R/W	0 ... 15000
Simulation, filling height	393	0x0189	1	U8	R/W	0 = Off, 1 = On
Simulation value	394	0x018A	4	Float	R/W	0 ... 15000
Bluetooth communication	397	0x018D	1	U8	R/W	0 = deactivated 1 = activated

**System commands**

Command	ISDU (dez)	ISDU (hex)	Access
Teach SP1	65	0x00A0	W
Teach SP2	66	0x00A1	W
Application Reset	129	0x00A1	W
Back to Box Reset	131	0x00A2	W
Reset pointer distance	160	0x00A0	W
Reset pointer measurement reliability	161	0x00A1	W
Reset pointer electronics temperature	162	0x00A2	W
Reset pointer meas. rate	163	0x00A3	W

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Command	ISDU (dez)	ISDU (hex)	Access
Reset pointer filling height	164	0x00A4	W
Create new false signal suppression	165	0x00A5	W
Extend fals signal suppression	166	0x00A6	W
Delete false signal suppression	167	0x00A7	W
Teach current output min value	168	0x00A8	W
Teach current output max value	169	0x00A9	W

### 13.3 Dimensions

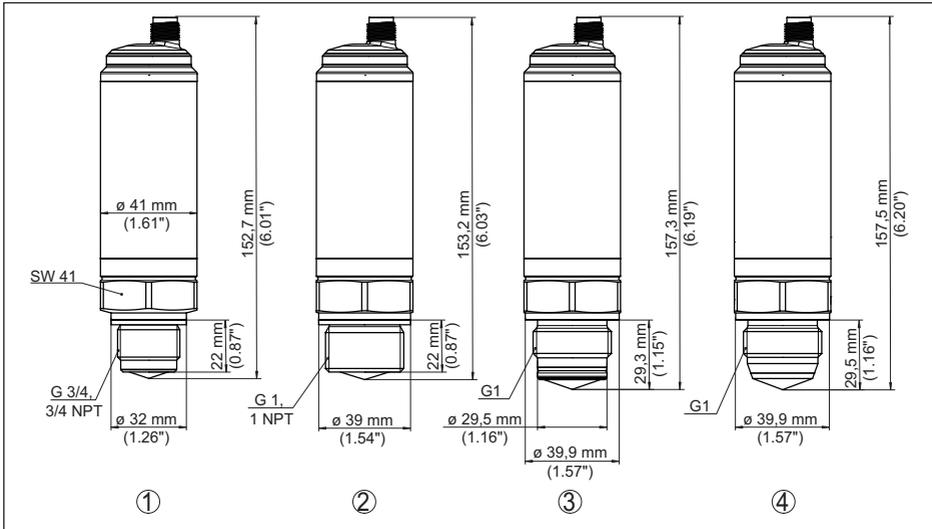


Fig. 20: Dimensions VEGAPULS 42 without display

- 1 Thread G $\frac{3}{4}$
- 2 Thread G1
- 3 Hygienic version thread G1 with O-ring
- 4 Hygienic version thread G1 with cone

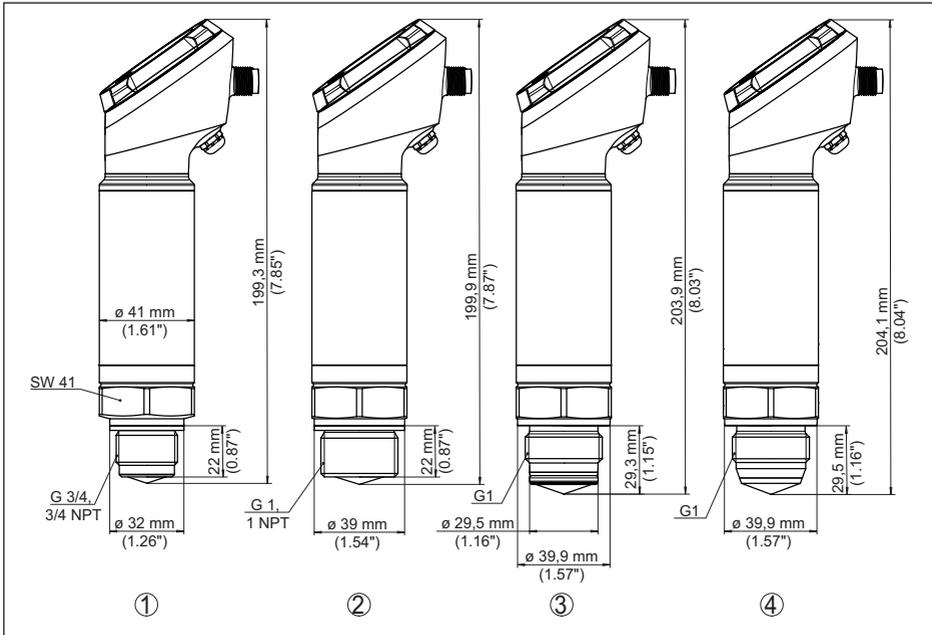


Fig. 21: Dimensions VEGAPULS 42 with display

- 1 Thread G $\frac{3}{4}$
- 2 Thread G1
- 3 Hygienic version thread G1 with O-ring
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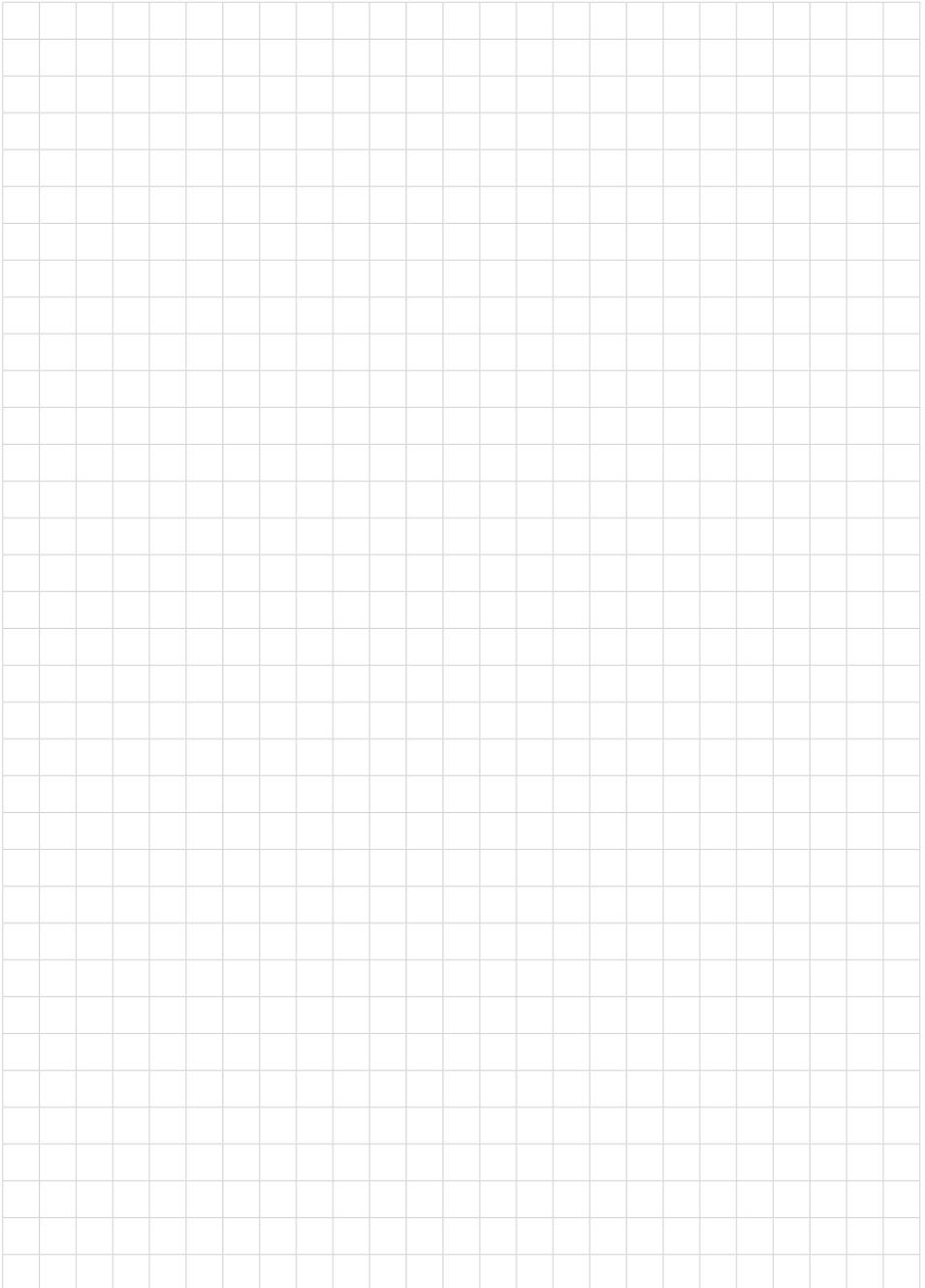
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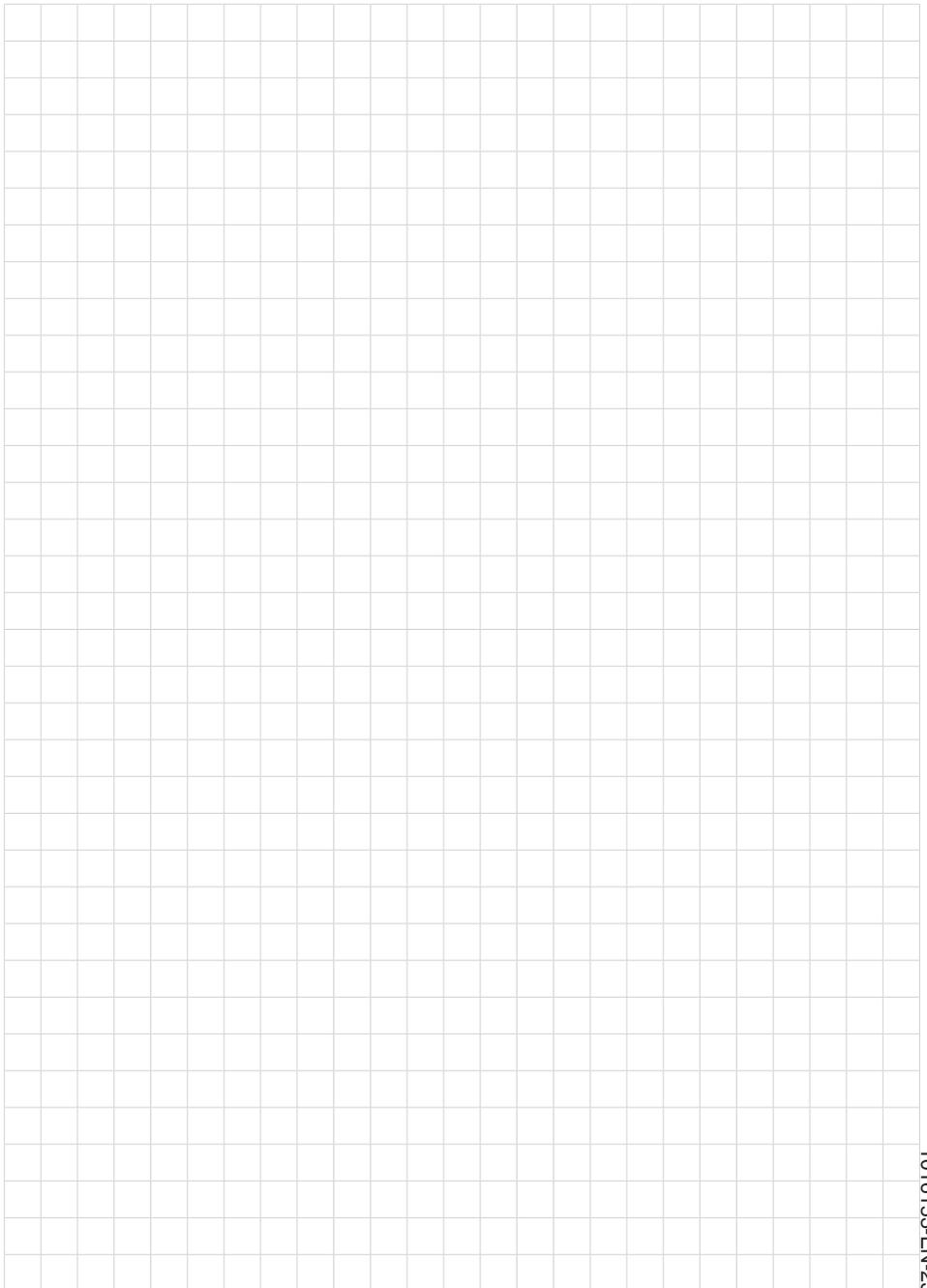
Open source software components are also used in this device. A documentation of these components with the respective license type, the associated license texts, copyright notes and disclaimers can be found on our homepage.

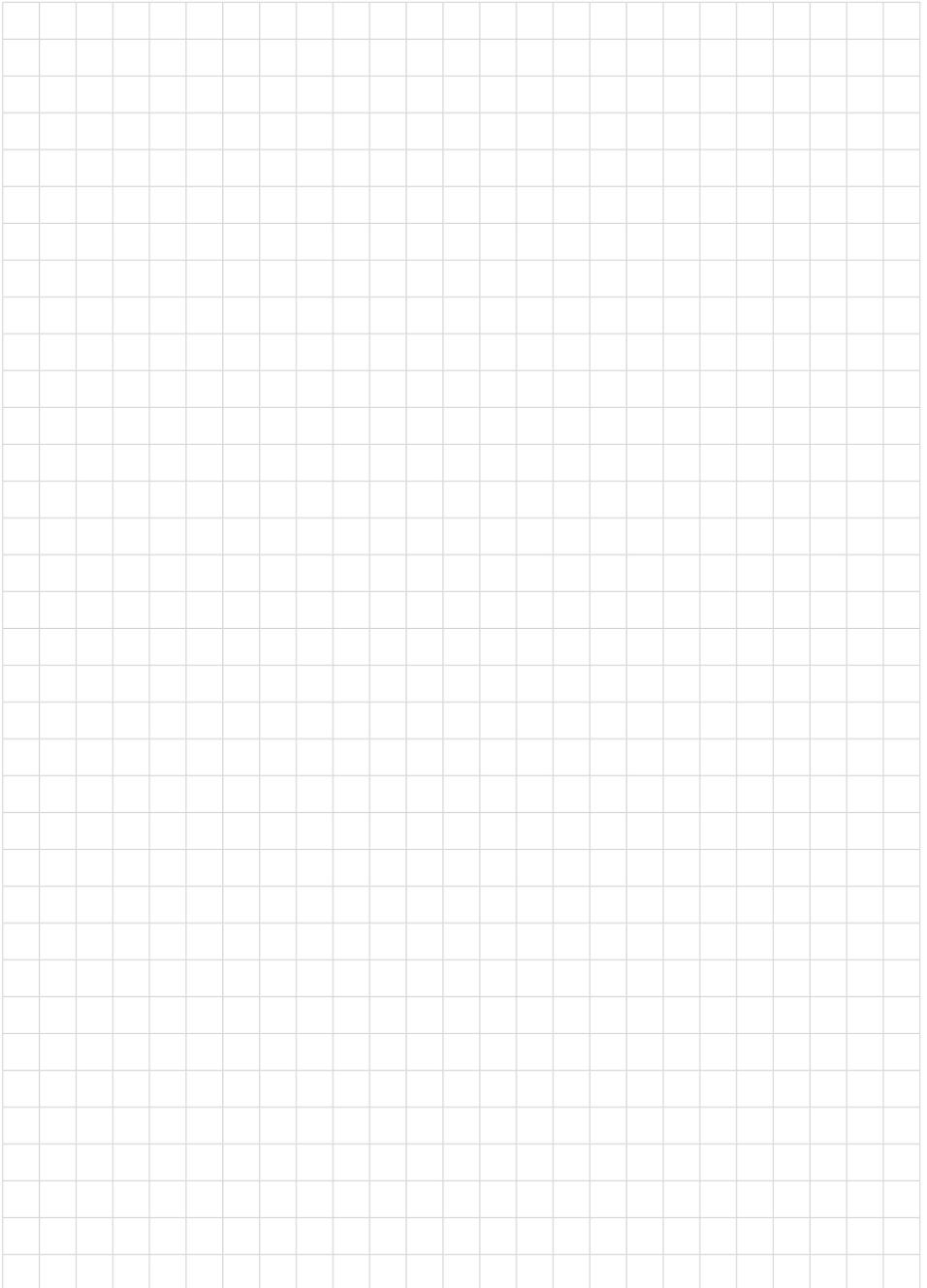
## 13.6 Trademark

All the brands as well as trade and company names used are property of their lawful proprietor/originator.

A large grid of graph paper for taking notes, consisting of 20 columns and 30 rows of small squares.

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